

# Receiving Report

Date: 13-8-12

Batch No: 126571

Supplier: Ryerson

Dart P/O: 20861

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☒ No ☐  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☐ No ☒ N/A ☐  
 QC6 Inspection AS N/A ☒  
 Work Order 16 13/08/12 N/A ☒

## Discrepancies

Part Number	Description	Quantity ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>D202P</u>	<u>1 Beam</u>	<u>20</u>	<u>0</u>		<u>20</u>	
	<u>Extrusion</u>					

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 13-8-12  
 Date  
 Received/Costing SP  
 Initial

Location: \_\_\_\_\_

# Purchase Order Receipt Listing

Monday, August 12, 2013 10:20:59 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO20861 Receipt Dates from 8/12/2013 to 8/12/2013 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-RYS001 Ryerson Canada											
PO20861	1		M304S22GA4P	sf	8/12/2013	8/12/2013	128.0000	\$2.89	0.0000	0	\$369.93
CAD	No		304/316 Sheet .032	sf	128.0000	DESJ02		\$369.93	0.0000	0	
m 126571											
							Total Received Quantity:		128.0000		
							Total Qty to Inspect (PO U/M):		0.0000		
							Total Reject Quantity:		0.0000		
							Total Receipt Value:		\$369.93		
							Total Balance Due Quantity:		0.0000		

RYERSON

Shipping Order / Bordereau d'expédition

MO #

Page 1 de 1 08/08/13 17:52 CST

S.O. / Bordereau d'expédition

200 RUE DU CHEMINOT  
200 RUE DU CHEMINOT  
Phone/Tel (450) 424-0153

VAUDREUIL-DORION QC J7V 5V5  
VAUDREUIL QC J7V 5V5

SO AP

X6-313695

P.O. / Bon de commande

Sold to/Facteur a:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

Ship to/Expédier a:  
DART AEROSPACE LTD.  
1270, ABERDEEN STREET

20861

HAWKESBURY

ON K6A 1K7

HAWKESBURY

ON K6A 1K7

Phone/Tel (613) 632-3336

Total Packages /  
Paquets totaux 1

Ship Via / Expédier par

Freight / fret

Customer # /  
Client

Sales /  
Ventes

Tax Status /  
Statut fisca

Contact / Personne  
ressource

Certs

Due Date / Date due

Logistique XTRA B Inc.  
NOTRE DAME DE LA PHILIPPE-PICARD  
R-593888-2

Ntr camion PP/tous

1946

21 EB

Imposbl

1

08/12/2013

Bill of Lading / Bordereau d'envoi

Pro Bill / Bordereau d'envoi

Ship Approval / Approbation de  
l'expédition

Ship Date / Date d'expédition

Order Date / Date de commande

08/08/2013

Line / # de ligne

Item

Description

Qty Shipped/Qté expédiée B.O.Qty/En souffrance

1 7425-6410 TOLE 304

FINI #4 FLM .030 X 48 X 96

Tariff Code / Code tarifaire: 7219.34.00.IT

Order Qty/Qté commandée 4 UEA

Pcs: 4

4.00 UEA

( 1 -SKID 162 )

Cntrl: X6FM6555 C: H2B9

T: 03H2B9CB

Cntrl: X6FN0274 C: H7V3

T: 04H7V3A

2 pcs Loc EXP  
2 pcs Loc EXP

Wt: 2  
Wt: 2

\*\*\* Filled by Initials/Rempli par initiale: DA

2 7915-9998 ENERGY CHARGE

Tariff Code / Code tarifaire: 7219.34.00.11

Order Qty/Qté commandée 1.0000 LOT

Pcs: 0

1.00 LOT

Customer/Driver Instructions / Commentaires du client/chauffeur:  
HEURES D'OUVERTURE 7H à 16H LUN à VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR  
CFC ET MTR REQUIS A LA LIVRAISON

Received by/ Reçu Par:

Date:

Delivery Receipt/Recu de livraison

Alloys of Aluminum, Copper, Steel Caution:

Processing of this material may present a physical and or health hazard. See material safety data sheets for further information

Les alliages d'aluminium, de cuivre, d'acier Avertissement:

le Traitement de ce matériel peut présenter un risque physique et ou pour la santé. Pour de plus ample information voir les fiches.

sur notre site web [www.ryerson.com](http://www.ryerson.com), ou par votre représentant interne, ou par téléphone (800) 268-2680.



# METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
GHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 843725 1  
Customer: 007035 016  
Mail To: RYERSON CANADA INC.  
200 CHEMINOT STREET  
VAUDREUIL, QC J7V5V5

Ship To: RYERSON CANADA INC.  
200 CHEMINOT STREET  
VAUDREUIL, QC J7V5V5

Date: 6/12/2013 Page: 1

Steel: 304

Finish: 3

Your Order: 734514

NAS Order: DS 0003280 01

Corrosion: ASTM A262/10 A; 180Bend-OK

## PRODUCT DESCRIPTION:

STEL COIL, C.R. ANNEALED & PICKLED; POLISHED; UNS 30400  
ASTM A240/12a, A480/12, A666/10, ASME SA240/11a, SA480/11a, SA666/11a  
CHEM ONLY ON FOLLOWING ASTM: A276/10, A479/11, A484/11, A312/12a  
CHEM ONLY ON FOLLOWING ASME: SA312/11, SA479/11  
AMS 5513J (XERK) MIL-S-5059D AMEND3 (X CROWN WEARS)  
NACE MR0175/ISO 15156-3:2003 A, MR0103/07; Q05766D-A X WDG PERM  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; ROHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
NAS Steel Making Process: EAF, AOD, & Cont. Casting  
Product Mfg. by a Quality Mfg. Sys. in Conf. w/ISO 9001  
\*Melted & Manufactured in the USA; Mat'l is DEARS Compliant

5/16/13

Product Id	Coil #	Skd #	Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
03H2B9 CB	03H2B9 CB		.0280	48.0000	10.450 COIL		2	1	74256181

## CHEMICAL ANALYSIS

CM(Country of Mfg) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
22B9	US	.0468	18.1080	.4110	1.5400	.2380	.0628	8.0210	.0320	.0011
										SI %
										.3330

## MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o 1 c 2	UTS KSI	.2% YS KSI	ELONG % - 2"	Tail Hard	Hard R R45T
03H2B9 CB	03H2B9 CB	F T	98.38	46.29	67.63	46.50	46.50

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.

ERIC HESS

6/12/2013



# METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
CHENET, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 849813 3 Mail To:  
RYERSON CANADA INC.  
200 CHEMUNOT STREET  
Customer: 007035 016 VAUDREUIL, QC J7V5V5

Ship To:  
RYERSON CANADA INC.  
200 CHEMUNOT STREET  
VAUDREUIL, QC J7V5V5

Date: 7/03/2013 Page: 1

Your Order: 735609

NAS Order: DS 0003408 03

Corrosion: ASTM A262/10 A,180Bend-OK

## PRODUCT DESCRIPTION:

STAINL STEEL COIL, C.R. ANNEALED & PICKLED; POLISHED; UNS 30400  
ASTM A240/12a, A480/12, A666/10; ASME SA240/11a, SA480/11a, SA666/11a  
CHEM ONLY ON FOLLOWING ASTM: A276/10, A479/11, A484/11, A312/12a  
CHEM ONLY ON FOLLOWING ASME: SA312/11, SA479/11  
AMS 5513T XMRK; MIL-S-5059D AMEND3 (X CROWN MEAS)  
NACE MR0175/ISO 15156-3:2003 A, MR0103/07:00S766D-A X MAG PERM  
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

## REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.  
EN 10204:2004 3.1; ROHS 1 & 2 Compliant  
Material is Free of Radioactive Contamination  
NAS Steel Making Process: SAF, AOD, & Cont. Casting  
Product Mfg by a Quality Mgt. Sys. in Conf. w/ISO 9001  
\*Welded & Manufactured in the USA; Mat'l is DEARS Compliant

6/23/13

Product Id	Coil #	Slit #	Thickness	Width	Weight	-----Length-----	Mark	Pieces	Commodity Code
04E7V3 A	04E7V3 A		.0280	48.0000	10.600	COIL	2	1	74256181

## CHEMICAL ANALYSIS

CM(Country of Mfg) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Chemical Analysis per ASTM A751/08

HEAD	CM	C %	CR %	CU %	MN %	MO %	N %	NI %	P %	S %
E7V3	US	.0462	18.1315	.4950	1.6915	.3485	.0581	8.0065	.0300	.0011

SI %

.2435

## MECHANICAL PROPERTIES

Product Id#	Coil #	1 d	UNS	.2% YS	ELONG	Tail	Hard R
04E7V3 A	04E7V3 A	F T	102.20	56.98	45.94	54.00	54.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical  
Dept. Mgr.  
ERIC HESS  
7/03/2013

# C e r t i f i c a t   d e   C o n f o r m i t é

12 AOUT 2013

**Vendu Par:**

RYERSON CANADA, INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION      QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153      Fax: 450-424-0853

#BdeC : 20861

Rel :

#BdeV : 313695 1

#Conn :

#Fact :

Vendu à: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON K6A 1K7

Tél: (613) 632-3336

Fax: (613) 632-4443

Livré à: ( 1 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

ON

K6A 1K7

## C e r t i f i c a t   d e   C o n f o r m i t é

No Cert.:

Code: 74256410

TOLE 304

FINI #4 FLM

Mcx

.030 X 48 X 96

4

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NORTH AMERICAN STAINLES PO X6 - 734514

Numéro de lot

Test ID

Numéro de Contrôle

H2B9

03H2B9CB

X6FM6555

2

\*\*\*\*\* ANALYSE CHIMIQUE \*\*\*\*\*

HEAT: H2B9 TIN: 03H2B9CB

C=<.047> CR=<18.108 CU=<.411> MN=<1.54> MO=<.238> N=<.063> NI=<8.021

P=<.032> S=<.001> SI=<.333>

\*\*\*\*\* ANALYSE MÉCANIQUE \*\*\*\*\*

Yield Strength - 0.2% Offset = ( 46.29 KSI )

Tensile Strength (UTS) = ( 98.88 KSI )

Rockwell 45T = ( 46.5 ) Pour cent D'Élongation 50mm = ( 67.63 P

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NORTH AMERICAN STAINLES PO X6 - 735609

H7V3

04H7V3A

X6FN0274

2

\*\*\*\*\* ANALYSE CHIMIQUE \*\*\*\*\*

HEAT: H7V3 TIN: 04H7V3A

C=<.046> CR=<18.132 CU=<.495> MN=<1.692> MO=<.349> N=<.058>

NI=<8.007> P=<.03> S=<.001> SI=<.244>

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel  
fourni ci-haut est conforme aux spécifications  
indiquées sur votre commande ci-haut mentionnée.

SIGNATURE AUTORISÉE

# C e r t i f i c a t   d e   C o n f o r m i t é

12 AOÛT 2013

## Vendu Par:

RYERSON CANADA, INC.

200 RUE DU CHEMINOT

VAUDREUIL-DORION QC J7V 5V5

GST/TPS REG. # 895962561RT0001Y

QST/TVQ REG. # 1019096102 TQ0001

Tél: 450-424-0153 Fax: 450-424-0853

#BdeC : 20861

Rel :

#BdeV : 313695 1

#Conn :

#Fact :

Vendu à: ( 1946 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

Tél: (613)632-3336

Fax: (613)632-4443

ON K6A 1K7

Livré à: ( 1 )

DART AEROSPACE LTD.

1270, ABERDEEN STREET

HAWKESBURY

K6A 1K7

ON

Certificat de Conformité

No Cert.:

Code: 74256410

TOLE 304

FINI #4 FLM

.030 X 48 X 96

Mcx

4

## \*\*\*\*\* ANALYSE MÉCANIQUE \*\*\*\*\*

Yield Strength - 0.2% Offset = ( 56.98 KSI )

Tensile Strength (UTS) = ( 102.2 KSI )

Rockwell 45T = ( 54 ) Pour cent D'Élongation 50mm = ( 45.94 PCT

CECI N'EST QU'UN CERTIFICAT DE CONFORMITÉ

À qui de droit,

La présente est pour certifier que le matériel  
fourni ci-haut est conforme aux spécifications  
indiquées sur votre commande ci-haut mentionnée.

SIGNATURE AUTORISÉE



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO20861

Purchase Order Date 8/8/2013

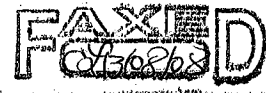
PO Print Date 8/8/2013

Page Number 1 of 1

Order From :  
RYERSON  
200 DU CHEMINOT  
VAUDREUIL, QUEBEC J7V 5V5

VC-RYS001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA



Contact Name  
Vendor Phone 450-424-0153

Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M304S22GA4P	304/316 Sheet .032	8/12/2013 Yes 8/12/2013		128.00 ✓ sf	\$2.97	\$380.00
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MATERIAL; AISI 304/316 SS SHEET ANNEALED AS PER  
MIL-S-5059 OR AMS 5513 (304) AMS 5524 (316) ASTM A240 OR ASME SA240  
POLISH NO.4

8013-8-12

Line Total: \$380.00

2	D6202P	I Beam Extrusion	8/20/2013 Yes 8/20/2013		20.00 f	\$39.75	\$795.00
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AS PER DWG D6202 REV. A B105474  
B105474

Line Total: \$795.00

PO Total: \$1,175.00

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required - YES NO  
PST# 6122-5207

Change Nbr: 2 Change Date: 8/8/2013